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**Gao et al.**

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(54) **RATCHET DRIVER AND METHOD OF MAKING SAME**

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(52) **U.S. Cl.** ..... **81/62; 81/63.1**  
(58) **Field of Classification Search** ..... **81/62, 81/63.1**

See application file for complete search history.

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(57) **ABSTRACT**

A ratcheting driver configured to rotationally drive an item or work piece is provided. The driver includes a handle and pivotal pawls engageable with a driven gear and capable of ratcheting and driving in both rotational directions. The handle and pawls have mating matched surfaces for full and flush overlying contact therebetween. A cap that is rotatable relative to the handle and that has a web for pivoting the pawls out of engagement with the gear is also provided. In addition, a stop is included. The stop is configured to assure that only a correct direction of rotation of the cap is available when assembling. Also, a method of arranging the driver is provided.

**8 Claims, 3 Drawing Sheets**

